



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2022-103
Job Sheet 184792



Part No: D2022-103

Job Qty: 60 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP REV:A 11.05.11 new DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Machining-1		✓ 18-11-09
100	Hardinge	60 pcs	11/16/18	11/16/18	0.00	2.74	Hardinge		" "
110	QC	60 pcs	11/16/18	11/16/18	0.00	0.00	QC2 Machining-1		" "
120	QC	60 pcs	11/16/18	11/16/18	0.00	0.00	QC8 Machining-1		" "
121	HandFinish	60 pcs	11/16/18	11/16/18	0.00	0.27	HandFinish1		K1 2018-11-09
122	QC	60 pcs	11/16/18	11/16/18	0.00	0.00	QC7-1		D.R 18/11/09
130	Packaging	60 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		38
140	QC21-SA	60 Ea	11/16/18	11/16/18	0.00	0.00	QC21		9-59

Part Op Descriptions: 100 - Note: .323" dia drill 1-Turn as per folio FA207 & dwg

21
9-59 NOV 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	1.1340 ft (.0189 ea)	90-Start up Operation	5126069

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	1	67	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																													
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CANADA
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www.dartaerospace.com

Container No: S126068



Part: D2022-103

Job No: 184792

Serial No/Batch: S126068

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/08/18